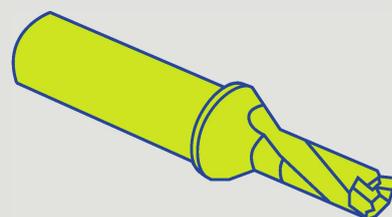


ITA

PROMO

Foratura

GET
MORE
GAIN
MORE



DEXDRILL

Alta precisione e alta
produttività a condizioni
eccezionali! Acquista
le cuspidi, ottieni il
corpo punta a 1 €!

Validità: dal 01/03/2025 al 31/07/2025

nixkoTOOLS
SORMA CUTTING SOLUTIONS

uenme
TOOLS and EQUIPMENT

75 SORMA
ANNIVERSARY · 1950-2025

GET MORE GAIN MORE

**PROVA LA GRANDE PRECISIONE E L'ELEVATA
PRODUTTIVITÀ DI DEXDRILL!**

■ **Corpo punta 3xD a 1 €**



Acquista 4 cuspidi DEXDRILL*, paghi il corpo punta solo 1 €.

■ **Corpo punta 5xD a 1 €**



Acquista 5 cuspidi DEXDRILL*, paghi il corpo punta solo 1 €.

■ **Corpo punta 8xD a 1 €**



Acquista 6 cuspidi DEXDRILL*, paghi il corpo punta solo 1 €.

* E' possibile ordinare diametri decimali con diverse geometrie e gradi.



Perché scegliere DEXDRILL?

01



Superfici piane



Superfici concave



Superfici convesse



Piastre sovrapposte



Tubi

Sistema di foratura a cuspide estremamente versatile

02

P M K

Per applicazioni su materiali ISO P, M, K.

03

Sistema di foratura a cuspide con sostituzione rapida e altamente affidabile.

04

Cuspide con geometria 3D, alto avanzamento, elevato rendimento.

05

Disponibile servizio di riaffilatura con geometria originale DEX.



Geometria		Grado
P	GP (general purpose)	JP5725
M	P1 SC (smooth cut)	JP5630
K	TE (tough edge)	JP7625

SCEGLI TRA LE CUSPIDI INCLUSE NELLA PROMOZIONE:

EDP punta	Descrizione punta	EDP punta	Descrizione punta	EDP punta	Descrizione punta	EDP cuspidi	Descrizione cuspidi
NT931000	NT-DEX-3D D10-S16F	NT951000	NT-DEX-5D D10-S16F	NT981000	NT-DEX-8D D10-S16F	NT510438	DEX1000-GP JP5725
						NT510195	DEX1000-SC JP5630
						NT510178	DEX1000-TE JP7625
						NT510440	DEX1020-GP JP5725
						NT510197	DEX1020-SC JP5630
						NT510150	DEX1030-GP JP5625
						NT510198	DEX1030-SC JP5630
						NT510151	DEX1040-GP JP5625
						NT510199	DEX1040-SC JP5630
						NT510443	DEX1050-GP JP5725
						NT510200	DEX1050-SC JP5630
						NT510181	DEX1050-TE JP7625
						NT510444	DEX1060-GP JP5725
						NT510446	DEX1080-GP JP5725
NT510203	DEX1080-SC JP5630						
NT931100	NT-DEX-3D D11-S16F	NT951100	NT-DEX-5D D11-S16F	NT981100	NT-DEX-8D D11-S16F	NT510448	DEX1100-GP JP5725
						NT510205	DEX1100-SC JP5630
						NT510182	DEX1100-TE JP7625
						NT510206	DEX1110-SC JP5630
						NT510450	DEX1120-GP JP5725
						NT510160	DEX1130-GP JP5625
						NT510319	DEX1150-FT JP5725
						NT510162	DEX1150-GP JP5625
						NT510210	DEX1150-SC JP5630
						NT510183	DEX1150-TE JP7625
						NT510456	DEX1180-GP JP5725
NT510213	DEX1180-SC JP5630						
NT931200	NT-DEX-3D D12-S16F	NT951200	NT-DEX-5D D12-S16F	NT981200	NT-DEX-8D D12-S16F	NT510349	DEX1200-GP JP5725
						NT510215	DEX1200-SC JP5630
						NT510128	DEX1200-TE JP7625
						NT510350	DEX1210-GP JP5725
						NT510216	DEX1210-SC JP5630
						NT510351	DEX1220-GP JP5725
						NT510217	DEX1220-SC JP5630
						NT510352	DEX1230-GP JP5725
						NT510218	DEX1230-SC JP5630
						NT510042	DEX1240-GP JP5625
						NT510354	DEX1250-GP JP5725
						NT510220	DEX1250-SC JP5630
						NT510129	DEX1250-TE JP7625
						NT510355	DEX1260-GP JP5725
						NT510221	DEX1260-SC JP5630
						NT510045	DEX1270-GP JP5625
						NT510046	DEX1280-GP JP5625
						NT510358	DEX1290-GP JP5725

EDP punta	Descrizione punta	EDP punta	Descrizione punta	EDP punta	Descrizione punta	EDP cuspidi	Descrizione cuspidi
NT931300	NT-DEX-3D D13-S16F	NT951300	NT-DEX-5D D13-S16F	NT981300	NT-DEX-8D D13-S16F	NT510359	DEX1300-GP JP5725
						NT510225	DEX1300-SC JP5630
						NT510130	DEX1300-TE JP7625
						NT510360	DEX1310-GP JP5725
						NT510226	DEX1310-SC JP5630
						NT510361	DEX1320-GP JP5725
						NT510362	DEX1330-GP JP5725
						NT510228	DEX1330-SC JP5630
						NT510052	DEX1340-GP JP5625
						NT510364	DEX1350-GP JP5725
						NT510230	DEX1350-SC JP5630
						NT510366	DEX1370-GP JP5725
						NT510367	DEX1380-GP JP5725
						NT510057	DEX1390-GP JP5625
NT931400	NT-DEX-3D D14-S16F	NT951400	NT-DEX-5D D14-S16F	NT981400	NT-DEX-8D D14-S16F	NT510369	DEX1400-GP JP5725
						NT510235	DEX1400-SC JP5630
						NT510370	DEX1410-GP JP5725
						NT510236	DEX1410-SC JP5630
						NT510371	DEX1420-GP JP5725
						NT510237	DEX1420-SC JP5630
						NT510372	DEX1430-GP JP5725
						NT510374	DEX1450-GP JP5725
						NT510240	DEX1450-SC JP5630
						NT510133	DEX1450-TE JP7625
						NT510375	DEX1460-GP JP5725
						NT510241	DEX1460-SC JP5630
						NT510376	DEX1470-GP JP5725
						NT510066	DEX1480-GP JP5625
NT510243	DEX1480-SC JP5630						
NT510067	DEX1490-GP JP5625						
NT510244	DEX1490-SC JP5630						
NT931500	NT-DEX-3D D15-S20F	NT951500	NT-DEX-5D D15-S20F	NT981500	NT-DEX-8D D15-S20F	NT510379	DEX1500-GP JP5725
						NT510245	DEX1500-SC JP5630
						NT510134	DEX1500-TE JP7625
						NT510380	DEX1510-GP JP5725
						NT510246	DEX1510-SC JP5630
						NT510381	DEX1520-GP JP5725
						NT510247	DEX1520-SC JP5630
						NT510248	DEX1530-SC JP5630
						NT510383	DEX1540-GP JP5725
						NT510384	DEX1550-GP JP5725
						NT510250	DEX1550-SC JP5630
						NT510135	DEX1550-TE JP7625
						NT510385	DEX1560-GP JP5725
						NT510386	DEX1570-GP JP5725
NT510252	DEX1570-SC JP5630						
NT510387	DEX1580-GP JP5725						
NT510253	DEX1580-SC JP5630						

EDP punta	Descrizione punta	EDP punta	Descrizione punta	EDP punta	Descrizione punta	EDP cuspidi	Descrizione cuspidi
NT931600	NT-DEX-3D D16-S20F	NT951600	NT-DEX-5D D16-S20F	NT981600	NT-DEX-8D D16-S20F	NT510389	DEX1600-GP JP5725
						NT510255	DEX1600-SC JP5630
						NT510136N	DEX1600-TE JP7625
						NT510390	DEX1610-GP JP5725
						NT510391	DEX1620-GP JP5725
						NT510257	DEX1620-SC JP5630
						NT510258	DEX1630-SC JP5630
						NT510393	DEX1640-GP JP5725
						NT510328	DEX1650-FT JP5725
						NT510394	DEX1650-GP JP5725
						NT510260	DEX1650-SC JP5630
						NT510084N	DEX1660-GP JP5625
						NT510396	DEX1670-GP JP5725
						NT510262	DEX1670-SC JP5630
						NT510397	DEX1680-GP JP5725
NT510398	DEX1690-GP JP5725						
NT931700	NT-DEX-3D D17-S20F	NT951700	NT-DEX-5D D17-S20F	NT981700	NT-DEX-8D D17-S20F	NT510399	DEX1700-GP JP5725
						NT510265	DEX1700-SC JP5630
						NT510138	DEX1700-TE JP7625
						NT510400	DEX1710-GP JP5725
						NT510401	DEX1720-GP JP5725
						NT510091	DEX1730-GP JP5625
						NT510092	DEX1740-GP JP5625
						NT510404	DEX1750-GP JP5725
						NT510270	DEX1750-SC JP5630
						NT510139	DEX1750-TE JP7625
						NT510405	DEX1760-GP JP5725
						NT510406	DEX1770-GP JP5725
						NT510272	DEX1770-SC JP5630
						NT510407	DEX1780-GP JP5725
						NT510273	DEX1780-SC JP5630
NT510097	DEX1790-GP JP5625						
NT931800	NT-DEX-3D D18-S25F	NT951800	NT-DEX-5D D18-S25F	NT981800	NT-DEX-8D D18-S25F	NT510492	DEX1800-FT JP5725
						NT510348	DEX1800-GP JP5725
						NT510275	DEX1800-SC JP5630
						NT510409	DEX1810-GP JP5725
						NT510410	DEX1820-GP JP5725
						NT510411	DEX1830-GP JP5725
						NT510413	DEX1850-GP JP5725
						NT510280	DEX1850-SC JP5630
						NT510414	DEX1860-GP JP5725
						NT510105	DEX1870-GP JP5625
						NT510106	DEX1880-GP JP5625
						NT510417	DEX1890-GP JP5725

EDP punta	Descrizione punta	EDP punta	Descrizione punta	EDP punta	Descrizione punta	EDP cuspidi	Descrizione cuspidi
NT931900	NT-DEX-3D D19-S25F	NT951900	NT-DEX-5D D19-S25F	NT981900	NT-DEX-8D D19-S25F	NT510493	DEX1900-FT JP5725
						NT510418	DEX1900-GP JP5725
						NT510285	DEX1900-SC JP5630
						NT510142	DEX1900-TE JP7625
						NT510109	DEX1910-GP JP5625
						NT510420	DEX1920-GP JP5725
						NT510287	DEX1920-SC JP5630
						NT510421	DEX1930-GP JP5725
						NT510112	DEX1940-GP JP5625
						NT510423	DEX1950-GP JP5725
						NT510290	DEX1950-SC JP5630
						NT510143	DEX1950-TE JP7625
						NT510114	DEX1960-GP JP5625
						NT510425	DEX1970-GP JP5725
						NT510292	DEX1970-SC JP5630
NT510426	DEX1980-GP JP5725						
NT510427	DEX1990-GP JP5725						
NT932000	NT-DEX-3D D20-S25F	NT952000	NT-DEX-5D D20-S25F	NT982000	NT-DEX-8D D20-S25F	NT510494	DEX2000-FT JP5725
						NT510428	DEX2000-GP JP5725
						NT510295	DEX2000-SC JP5630
						NT510144	DEX2000-TE JP7625
						NT510429	DEX2010-GP JP5725
						NT510430	DEX2020-GP JP5725
						NT510297	DEX2020-SC JP5630
						NT510431	DEX2030-GP JP5725
						NT510122	DEX2040-GP JP5625
						NT510433	DEX2050-GP JP5725
						NT510300	DEX2050-SC JP5630
						NT510434	DEX2060-GP JP5725
						NT510435	DEX2070-GP JP5725
						NT510489	DEX2070-TE JP7625
						NT510126	DEX2080-GP JP5625
NT510504	DEX2080-TE JP7625						
NT510437	DEX2090-GP JP5725						
NT932100	NT-DEX-3D D21-S25F	NT952100	NT-DEX-5D D21-S25F	NT982100	NT-DEX-8D D21-S25F	NT510495	DEX2100-FT JP5725
						NT510458	DEX2100-GP JP5725
						NT510305	DEX2100-SC JP5630
						NT510184	DEX2100-TE JP7625
						NT510459	DEX2150-GP JP5725
						NT510306	DEX2150-SC JP5630
NT510505	DEX2180-TE JP7625						
NT932200	NT-DEX-3D D22-S25F	NT952200	NT-DEX-5D D22-S25F	NT982200	NT-DEX-8D D22-S25F	NT510339	DEX2200-FT JP5625
						NT510460	DEX2200-GP JP5725
						NT510307	DEX2200-SC JP5630
						NT510461	DEX2250-GP JP5725
NT510308	DEX2250-SC JP5630						
NT932300	NT-DEX-3D D23-S32F	NT952300	NT-DEX-5D D23-S32F	NT982300	NT-DEX-8D D23-S32F	NT510462	DEX2300-GP JP5725
						NT510309	DEX2300-SC JP5630
						NT510188	DEX2300-TE JP7625
						NT510463	DEX2350-GP JP5725
						NT510310	DEX2350-SC JP5630
NT510506	DEX2380-GP JP5725						

EDP punta	Descrizione punta	EDP punta	Descrizione punta	EDP punta	Descrizione punta	EDP cuspidi	Descrizione cuspidi
NT932400	NT-DEX-3D D24-S32F	NT952400	NT-DEX-5D D24-S32F	NT982400	NT-DEX-8D D24-S32F	NT510343	DEX2400-FT JP5625
						NT510464	DEX2400-GP JP5725
						NT510311	DEX2400-SC JP5630
						NT510190	DEX2400-TE JP7625
						NT510465	DEX2450-GP JP5725
						NT510312	DEX2450-SC JP5630
						NT510191	DEX2450-TE JP7625
NT932526	NT-DEX-3D D25/26-S32F	NT952526	NT-DEX-5D D25/26-S32F	NT982500	NT-DEX-8D D25/26-S32F	NT510345	DEX2500-FT JP5625
						NT510466	DEX2500-GP JP5725
						NT510313	DEX2500-SC JP5630
						NT510192	DEX2500-TE JP7625
						NT510314	DEX2550-SC JP5630
						NT510347	DEX2600-FT JP5625
						NT510468	DEX2600-GP JP5725
						NT510315	DEX2600-SC JP5630
						NT510194	DEX2600-TE JP7625

CASI APPLICATIVI

FORATURA SU CENTRO DI LAVORO VERTICALE

Punta: NT-DEX-3D D15-20F
Cuspide: DEX1500-GP JP5725

Materiale 35CrMo5

Condizioni di taglio Nikko Tools: Vc 120 m/min, fn 0.20 mm/rev
Concorrente: Vc 100 m/min, fn 0.17 mm/rev

Tempo ciclo

nikkoTOOLS 1 min 10"
CONCORRENTE A 1 min 42"

Vita utensile

nikkoTOOLS 470 fori
CONCORRENTE A 400 fori



FORATURA SU TORNIO ORIZZONTALE

Punta: NT-DEX-3D D15-20F
Cuspide: DEX1500-SC JP5630

Materiale 11SMnPb30

Condizioni di taglio Nikko Tools: Vc 110 m/min, fn 0.24 mm/rev
Concorrente: Vc 85 m/min, fn 0.17 mm/rev

Vita utensile

nikkoTOOLS 8000 pz
CONCORRENTE B 6000 pz

Tempo totale di produzione

nikkoTOOLS 266 min
CONCORRENTE B 391 min

