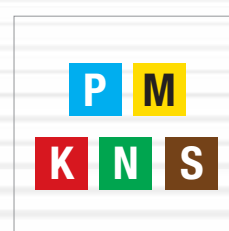
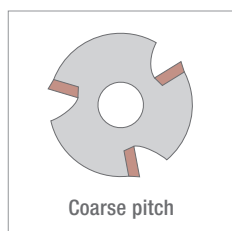




# OKTOPLUS ACTION

per spianatura economica con inserto ottagonale



**Acquista 30 inserti e ottieni il corpo fresa allo sconto speciale del 60%**

Inserti: OD...06

Corpi fresa: NT-OD06

Inserti: OFKT05

Corpi fresa: NT-OF05

**nixko**TOOLS

scadenza 28/02/2026

**uemme**  
TOOLS and EQUIPMENT

# OKTOPLUS

Multi-edge face mill to optimize production economy

## APPLICATION

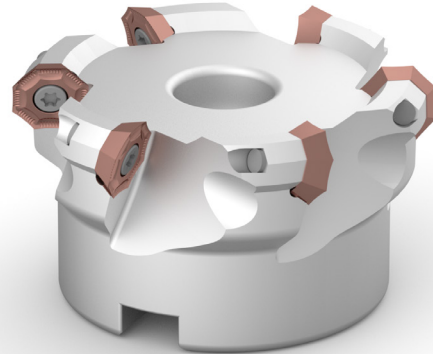
- Finishing / semi-finishing / rough face milling
- Removal of the crusted surfaces
- General milling of interrupted surfaces

## ISO APPLICATION FIELDS

**P M K N S**

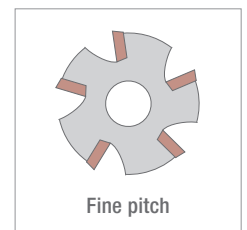
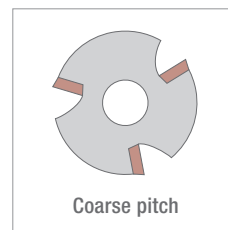
## ADVANTAGES AND CHARACTERISTICS

- Super-positive cutter with a very gentle cutting action.
- Great performance even on circular interpolation milling.
- Excellent performance on difficult to machine materials (ISO M and ISO S).
- Extremely complete range of chipbreakers in both ground (E tolerance) and pressed (M tolerance) versions.



## • Cutter bodies

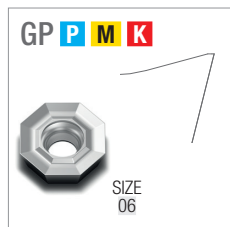
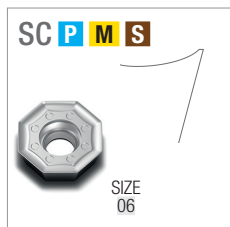
- Arbor type with coolant
- From D50 to D160



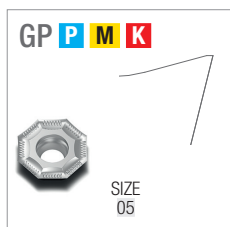
## • Inserts

- 8 cutting edges
- Edge length 06 with APMX = 4 mm and 05 with APMX = 3
- Cemented carbide grades with CVD and PVD coatings
- Geometries: SC, GP, TE, AL, WU

### OKTOPLUS OD



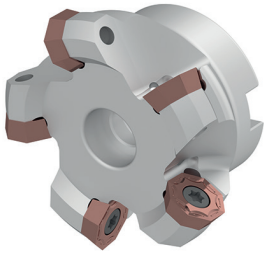
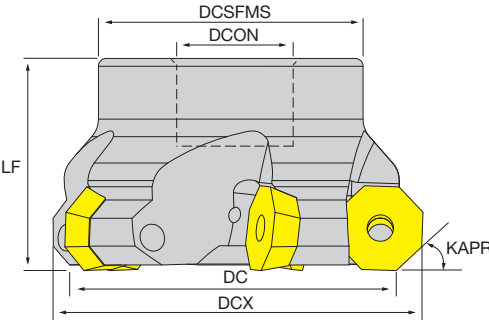
### OKTOPLUS OF



# NT-OD

## OktoPlus OD

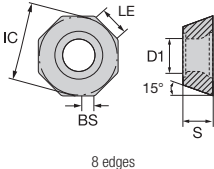
- Positive general face milling cutters
- For octagonal inserts with 8 cutting edges
- K<sub>apr</sub> 43°
- With coolant through



| Designation           | Stock | DC  | CICT | DCON | LF | LU | DCSFMS | CRKS | DCX | WT      | MIID     |
|-----------------------|-------|-----|------|------|----|----|--------|------|-----|---------|----------|
| NT-OD06H D050-F22-Z04 | ●     | 50  | 4    | 22   | 40 | -  | 48     | -    | 60  | 0.34 Kg | 0Doo0605 |
| NT-OD06H D063-F22-Z05 | ●     | 63  | 5    | 22   | 40 | -  | 50     | -    | 73  | 0.52 Kg | 0Doo0605 |
| NT-OD06H D080-F27-Z06 | ●     | 80  | 6    | 27   | 50 | -  | 60     | -    | 90  | 1.05 Kg | 0Doo0605 |
| NT-OD06H D100-F32-Z07 | ●     | 100 | 7    | 32   | 50 | -  | 70     | -    | 110 | 1.48 Kg | 0Doo0605 |
| NT-OD06H D125-F40-Z08 | ●     | 125 | 8    | 40   | 63 | -  | 80     | -    | 135 | 2.60 Kg | 0Doo0605 |
| NT-OD06H D160-F40-Z10 | ●     | 160 | 10   | 40   | 63 | -  | 85     | -    | 170 | 3.96 Kg | 0Doo0605 |

● stock standard, ○ non-standard stock, ▲ upcoming introduction, ▽ stock exhaustion

| Spare parts           | Insert screws | Flag wrenches |
|-----------------------|---------------|---------------|
| NT-OD06H Dooo-Foo-Zoo | NT-ST50110T20 | NT-FTB20      |

|                                                                                                                                                                                                                                                                                                          |  |                                                                                                                    |  |                                                                          |  |             |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------|--|-------------|--|
| OD                                                                                                                                                                                                                                                                                                       |  | HC: Coated carbide<br>HF: Micrograin carbide<br>CVD: Chemical vapour deposition<br>PVD: Physical vapour deposition |  |                                                                          |  |             |  |
| OktoPlus OD                                                                                                                                                                                                                                                                                              |  | HC CVD<br>HF PVD<br>HF PVD<br>HF PVD<br>HF PVD<br>HF                                                               |  |                                                                          |  |             |  |
| <ul style="list-style-type: none"><li>Positive general face milling inserts</li><li>8 cutting edges</li><li>Kapr 43°</li><li>Diverse carbide grades with PVD and CVD coating grades available, covering a wide range of applications</li><li>Sharp/universal/robust/wiper geometries available</li></ul> |  | Stable machining, light cut                                                                                        |  | 1 <sup>st</sup> choice                                                   |  | suitable    |  |
|                                                                                                                                                                                                                                                                                                          |  | General machining, medium cut                                                                                      |  | 1 <sup>st</sup> choice                                                   |  | suitable    |  |
|                                                                                                                                                                                                                                                                                                          |  | Unstable machining, heavy cut                                                                                      |  | 1 <sup>st</sup> choice                                                   |  | suitable    |  |
|                                                                                                                                                                                                                                                                                                          |  | Dimensions                                                                                                         |  | ISO                                                                      |  |             |  |
|                                                                                                                                                                                                                                                                                                          |  |                                   |  | Vc(m/min) - suggested cutting speed range (bold: 1 <sup>st</sup> choice) |  |             |  |
|                                                                                                                                                                                                                                                                                                          |  | P                                                                                                                  |  | 100<br>260                                                               |  | 100<br>260  |  |
|                                                                                                                                                                                                                                                                                                          |  | M                                                                                                                  |  | 60<br>180                                                                |  | 60<br>180   |  |
|                                                                                                                                                                                                                                                                                                          |  | K                                                                                                                  |  | 180<br>360                                                               |  | 140<br>300  |  |
|                                                                                                                                                                                                                                                                                                          |  | N                                                                                                                  |  |                                                                          |  | 300<br>1100 |  |
|                                                                                                                                                                                                                                                                                                          |  | S                                                                                                                  |  |                                                                          |  | 20<br>60    |  |
|                                                                                                                                                                                                                                                                                                          |  | H                                                                                                                  |  |                                                                          |  |             |  |

| Designation |                                                                                                                                            | BS            | IC     | S      | D1   | LE  | Stock |   |   |   |   |   |   |
|-------------|--------------------------------------------------------------------------------------------------------------------------------------------|---------------|--------|--------|------|-----|-------|---|---|---|---|---|---|
| GENERAL     | GP <b>P M K</b><br>                                       | ODKT060508-GP | 1.8    | 15.875 | 3.56 | 5.5 | 5     |   |   |   | ▽ | ● |   |
|             | ODMT060508-GP                                                                                                                              | 1.8           | 15.875 | 3.56   | 5.5  | 5   | 5     | ● | ▽ | ● | ● | ● |   |
| LOW FORCE   | SC <b>P M S</b><br>                                     | ODKT060508-SC | 1.8    | 15.875 | 3.56 | 5.5 | 5     |   | ▽ | ▽ |   | ● |   |
| REINFORCED  | TE <b>P K</b><br>                                       | ODKT060508-TE | 1.8    | 15.875 | 3.56 | 5.5 | 5     |   | ▽ |   |   |   |   |
|             | ODMT060508-TE                                                                                                                              | 1.8           | 15.875 | 3.56   | 5.5  | 5   | 5     | ○ | ▽ | ● | ● |   |   |
| ALUMINIUM   | AL <b>N</b><br><br>polished surface<br>periphery ground | ODKT060508-AL | 1.8    | 15.875 | 3.56 | 5.5 | 5     |   |   |   |   |   | ● |
| WIPER       | WU <b>P K</b><br><br>2 edges                            | ODKW060508-WU | 6.4    | 15.875 | 3.56 | 5.5 | 5     |   | ▽ | ● | ● |   |   |

A - TURNING

B - THREADING

C - GROOVING

D - MILLING

E - DRILLING

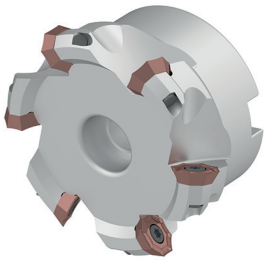
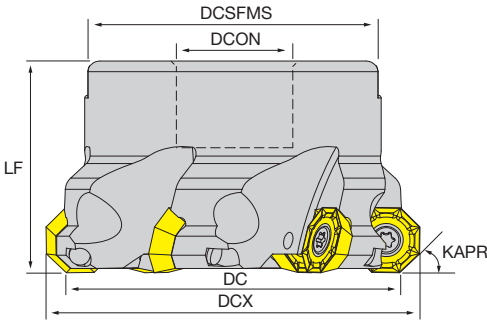
F - ACCESSORIES

G - SPARE PARTS

# NT-OF

## OktoPlus OF

- Positive general face milling cutters
- For octagonal inserts with 8 cutting edges
- K<sub>apr</sub> 43°
- With coolant through



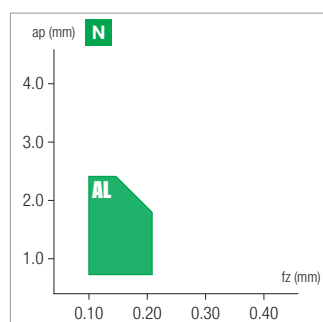
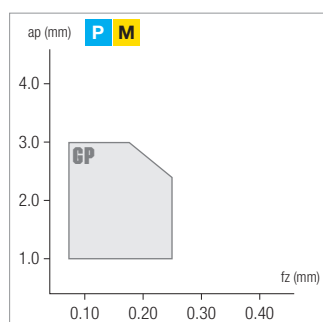
| Designation           | Stock | DC  | CICT | DCON | LF | LU | DCSFMS | CRKS | DCX | WT      | MIID     |
|-----------------------|-------|-----|------|------|----|----|--------|------|-----|---------|----------|
| NT-OF05H D050-F22-Z05 | ●     | 50  | 5    | 22   | 40 | -  | 46.8   | -    | 58  | 0.34 Kg | 0F0005T3 |
| NT-OF05H D063-F22-Z06 | ●     | 63  | 6    | 22   | 40 | -  | 56     | -    | 71  | 0.58 Kg | 0F0005T3 |
| NT-OF05H D080-F27-Z07 | ●     | 80  | 7    | 27   | 50 | -  | 60     | -    | 88  | 0.91 Kg | 0F0005T3 |
| NT-OF05H D100-F32-Z08 | ▲     | 100 | 8    | 32   | 50 | -  | 70     | -    | 108 | 1.40 Kg | 0F0005T3 |

● stock standard, ○ non-standard stock, ▲ upcoming introduction, ▽ stock exhaustion

| Spare parts           | Insert screws   | Flag wrenches |
|-----------------------|-----------------|---------------|
| NT-OF05H D000-F00-Z00 | NT-ST40110T15HQ | NT-FTB15      |

|                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                         |                                                                                                                    |                                     |                                                                          |           |        |       |   |  |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|-------------------------------------|--------------------------------------------------------------------------|-----------|--------|-------|---|--|--|
| <div>OFKT</div>                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                         | HC: Coated carbide<br>HF: Micrograin carbide<br>CVD: Chemical vapour deposition<br>PVD: Physical vapour deposition |                                     | HC<br>CVD                                                                | HF<br>PVD | HF     |       |   |  |  |
| <div>OktoPlus OF</div>                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                         |                                                                                                                    |                                     | JC7530                                                                   | JP5540    | JU6520 |       |   |  |  |
| <div><div><div>Positive general face milling inserts</div><div>8 cutting edges</div><div>Kapr 43°</div><div>Diverse carbide grades with PVD and CVD coating grades available, covering a wide range of applications</div><div>Sharp/universal/robust/wiper geometries available</div></div></div> | Stable machining, light cut                                                                                                                                                                             |                                                                                                                    | ● 1 <sup>st</sup> choice ○ suitable |                                                                          |           | ●      |       |   |  |  |
|                                                                                                                                                                                                                                                                                                   | General machining, medium cut                                                                                                                                                                           |                                                                                                                    | ● 1 <sup>st</sup> choice ○ suitable | ●                                                                        | ○         | ●      |       |   |  |  |
|                                                                                                                                                                                                                                                                                                   | Unstable machining, heavy cut                                                                                                                                                                           |                                                                                                                    | ⚡ 1 <sup>st</sup> choice ⚡ suitable | ⚡                                                                        | ⚡         |        |       |   |  |  |
|                                                                                                                                                                                                                                                                                                   | Dimensions                                                                                                                                                                                              |                                                                                                                    | ISO                                 | Vc(m/min) - suggested cutting speed range (bold: 1 <sup>st</sup> choice) |           |        |       |   |  |  |
|                                                                                                                                                                                                                                                                                                   | <div><div><div><div>IC</div><div>LE</div><div>D1</div><div>BS</div><div>S</div><div>26°</div><div>8 edges</div></div><div></div></div></div>                                                            | P                                                                                                                  | 80<br>220                           |                                                                          |           |        |       |   |  |  |
|                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                         | M                                                                                                                  | 60<br>180                           |                                                                          |           |        |       |   |  |  |
|                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                         | K                                                                                                                  | 160<br>320                          |                                                                          |           |        |       |   |  |  |
|                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                         | N                                                                                                                  | 300<br>1100                         |                                                                          |           |        |       |   |  |  |
|                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                         | S                                                                                                                  | 20<br>50                            |                                                                          |           |        |       |   |  |  |
|                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                         | H                                                                                                                  |                                     |                                                                          |           |        |       |   |  |  |
| Designation                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                         | BS                                                                                                                 | IC                                  | S                                                                        | D1        | LE     | Stock |   |  |  |
| GENERAL                                                                                                                                                                                                                                                                                           | GP <b>P M K</b>                                                                                                                                                                                         |                                                                                                                    |                                     |                                                                          |           |        |       |   |  |  |
|                                                                                                                                                                                                                                                                                                   | <div></div> <div>OFKT05T305-GP</div>                                                                                   | 1.1                                                                                                                | 12.7                                | 3.97                                                                     | 4.4       | 4      | ▽     | ● |  |  |
| ALUMINIUM                                                                                                                                                                                                                                                                                         | AL <b>N</b>                                                                                                                                                                                             |                                                                                                                    |                                     |                                                                          |           |        |       |   |  |  |
|                                                                                                                                                                                                                                                                                                   | <div><div><div><div></div><div>polished surface<br/>periphery ground</div></div></div><div>OFKT05T305-AL</div></div> | 1.1                                                                                                                | 12.7                                | 3.97                                                                     | 4.4       | 4      |       | ● |  |  |

● stock standard, ○ non-standard stock, ▲ upcoming introduction, ▽ stock exhaustion



| A - TURNING     | ISO 513 | MATERIAL                                                                                   | HARDNESS HB | ae/DC | JP5530 |       |      | JP5540 |       |     |        |       |     |
|-----------------|---------|--------------------------------------------------------------------------------------------|-------------|-------|--------|-------|------|--------|-------|-----|--------|-------|-----|
|                 |         |                                                                                            |             |       | min    | start | max  | min    | start | max |        |       |     |
| P1 - P2         |         | Free cutting steel and low carbon<br>(ex. 1.0715/9 smn 28/avp, 1.0503/c45)                 | ≤ 200       | 100%  | 100    | 140   | 180  | 80     | 120   | 160 |        |       |     |
|                 |         |                                                                                            |             | 30%   | 160    | 200   | 240  | 120    | 160   | 200 |        |       |     |
|                 |         |                                                                                            |             | 10%   | 220    | 240   | 260  | 180    | 200   | 220 |        |       |     |
| P3 - P4         |         | Medium and high alloy steel<br>(ex. 1.7225/42 CrMo 4, 1.3505/100 Cr 6)                     | 200 ÷ 300   | 100%  | 80     | 120   | 160  | 60     | 100   | 140 |        |       |     |
|                 |         |                                                                                            |             | 30%   | 120    | 160   | 200  | 100    | 140   | 180 |        |       |     |
|                 |         |                                                                                            |             | 10%   | 180    | 200   | 220  | 160    | 180   | 200 |        |       |     |
| P5 - P6         |         | High tensile strength and tool steel<br>(ex. 1.2344/X 40 CrMoV 5 1/ORVAR, Hardox400®)      | 300 ÷ 400   | 100%  | 60     | 90    | 120  |        |       |     |        |       |     |
|                 |         |                                                                                            |             | 30%   | 100    | 130   | 160  |        |       |     |        |       |     |
|                 |         |                                                                                            |             | 10%   | 140    | 170   | 200  |        |       |     |        |       |     |
| B - THREADING   | ISO 513 | MATERIAL                                                                                   | HARDNESS HB | ae/DC | JP5530 |       |      | JP5540 |       |     | JP9535 |       |     |
|                 |         |                                                                                            |             |       | min    | start | max  | min    | start | max | min    | start | max |
| P7              |         | Ferritic and martensitic stainless steel<br>(ex. 1.4021/X 20 Cr 13/AISI420)                | ≤ 200       | 100%  | 60     | 100   | 140  | 60     | 100   | 140 | 80     | 120   | 160 |
|                 |         |                                                                                            |             | 30%   | 80     | 130   | 180  | 80     | 130   | 180 | 100    | 150   | 200 |
|                 |         |                                                                                            |             | 10%   | 100    | 160   | 220  | 100    | 160   | 220 | 120    | 180   | 240 |
| P8              |         | Precipitation hardening stainless steel<br>(ex. 1.4548/X 5 CrNiCuNb 17 4/17-4-PH)          | ≤ 450       | 100%  |        |       |      | 50     | 80    | 110 | 60     | 90    | 120 |
|                 |         |                                                                                            |             | 30%   |        |       |      | 60     | 90    | 120 | 70     | 100   | 130 |
|                 |         |                                                                                            |             | 10%   |        |       |      | 70     | 100   | 130 | 80     | 110   | 140 |
| M1              |         | Austenitic stainless steel<br>(ex. 1.4305/X 10 CrNiS 18 9/AISI303)                         | > 200       | 100%  | 60     | 90    | 120  | 60     | 90    | 120 | 80     | 110   | 140 |
|                 |         |                                                                                            |             | 30%   | 80     | 120   | 160  | 80     | 120   | 160 | 100    | 140   | 180 |
|                 |         |                                                                                            |             | 10%   | 100    | 140   | 180  | 100    | 140   | 180 | 120    | 160   | 200 |
| M2 - M3         |         | Austenitic and Duplex stainless steel<br>(ex. 1.4401/X 5 CrNiMo 17 12 2/AISI316)           |             | 100%  |        |       |      | 60     | 90    | 120 | 70     | 100   | 130 |
|                 |         |                                                                                            |             | 30%   |        |       |      | 70     | 100   | 130 | 80     | 110   | 140 |
|                 |         |                                                                                            |             |       |        |       |      | 80     | 110   | 140 | 90     | 120   | 150 |
| D - MILLING     | ISO 513 | MATERIAL                                                                                   | HARDNESS HB | ae/DC | JC7515 |       |      | JP7525 |       |     |        |       |     |
|                 |         |                                                                                            |             |       | min    | start | max  | min    | start | max |        |       |     |
| K1              |         | Grey cast iron<br>(ex. 0.6025/GG 25/EN-GJL-250)                                            | 150 ÷ 250   | 100%  | 180    | 230   | 280  | 140    | 180   | 220 |        |       |     |
|                 |         |                                                                                            |             | 30%   | 200    | 260   | 320  | 160    | 210   | 260 |        |       |     |
|                 |         |                                                                                            |             | 10%   | 220    | 290   | 360  | 180    | 240   | 300 |        |       |     |
| K2              |         | Nodular cast iron<br>(ex. 0.7050/GGG 50/EN-GJS-500-7)                                      | 150 ÷ 350   | 100%  | 120    | 180   | 240  | 100    | 140   | 180 |        |       |     |
|                 |         |                                                                                            |             | 30%   | 160    | 220   | 280  | 120    | 170   | 220 |        |       |     |
|                 |         |                                                                                            |             | 10%   | 200    | 260   | 320  | 140    | 200   | 260 |        |       |     |
| K3 - K4         |         | Austenitic and ADI cast iron<br>(ex. 0.6660/GGL-NiCr 20 2/Ni-Resist 2, GJS-1000-5/ADI1000) | 250 ÷ 500   | 100%  | 100    | 140   | 180  | 90     | 120   | 150 |        |       |     |
|                 |         |                                                                                            |             | 30%   | 140    | 180   | 220  | 120    | 150   | 180 |        |       |     |
|                 |         |                                                                                            |             | 10%   | 180    | 220   | 260  | 150    | 180   | 210 |        |       |     |
| F - ACCESSORIES | ISO 513 | MATERIAL                                                                                   | HARDNESS HB | ae/DC | JU6520 |       |      |        |       |     |        |       |     |
|                 |         |                                                                                            |             |       | min    | start | max  |        |       |     |        |       |     |
| N1              |         | Aluminium alloys ≤ Si 12%<br>(ex. 3.4365/AlZn5.5MgCu/ERGA)                                 |             | 100%  | 300    | 400   | 500  |        |       |     |        |       |     |
|                 |         |                                                                                            |             | 30%   | 400    | 600   | 800  |        |       |     |        |       |     |
|                 |         |                                                                                            |             | 10%   | 500    | 800   | 1100 |        |       |     |        |       |     |
| N2              |         | Aluminium alloys Si > 12%<br>(ex. 3.2382/G-AlSi12)                                         |             | 100%  | 200    | 250   | 300  |        |       |     |        |       |     |
|                 |         |                                                                                            |             | 30%   | 300    | 350   | 400  |        |       |     |        |       |     |
|                 |         |                                                                                            |             | 10%   | 400    | 450   | 500  |        |       |     |        |       |     |
| G - SPARE PARTS | ISO 513 | MATERIAL                                                                                   | HARDNESS HB | ae/DC | JP5540 |       |      | JP9535 |       |     |        |       |     |
|                 |         |                                                                                            |             |       | min    | start | max  | min    | start | max |        |       |     |
| S1 - S2 - S3    |         | Fe/Ni/Co based heat resistant alloys<br>(ex. Hastelloy, Inconel 625, Inconel 718)          |             | 100%  | 20     | 25    | 30   | 20     | 30    | 40  |        |       |     |
|                 |         |                                                                                            |             | 30%   | 30     | 35    | 40   | 30     | 40    | 50  |        |       |     |
|                 |         |                                                                                            |             | 10%   | 40     | 45    | 50   | 40     | 50    | 60  |        |       |     |
| S4 - S5         |         | Titanium alloys<br>(ex. TiAl2Sn4Zr2MoSi)                                                   |             | 100%  | 30     | 40    | 50   | 40     | 50    | 60  |        |       |     |
|                 |         |                                                                                            |             | 30%   | 40     | 50    | 60   | 50     | 60    | 70  |        |       |     |
|                 |         |                                                                                            |             | 10%   | 50     | 60    | 70   | 60     | 70    | 80  |        |       |     |

ae: radial depth of cut; DC: milling cutter diameter

Complete workpiece materials p. H1.

| DESIGNATION   | ae/DC | DEPTH OF CUT |             |      | FEED RATE |             |      |
|---------------|-------|--------------|-------------|------|-----------|-------------|------|
|               |       | ap (mm)      |             |      | fz (mm)   |             |      |
|               |       | min          | start       | max  | min       | start       | max  |
| OFKT05T305-GP | 100%  | 1.00         | <b>2.00</b> | 3.00 | 0.08      | <b>0.12</b> | 0.16 |
|               | 30%   | 1.00         | <b>2.00</b> | 3.00 | 0.10      | <b>0.15</b> | 0.20 |
|               | 10%   | 1.00         | <b>2.00</b> | 3.00 | 0.12      | <b>0.18</b> | 0.24 |
| ODoT060508-GP | 100%  | 1.00         | <b>2.50</b> | 4.00 | 0.10      | <b>0.18</b> | 0.26 |
|               | 30%   | 1.00         | <b>2.50</b> | 4.00 | 0.12      | <b>0.22</b> | 0.32 |
|               | 10%   | 1.00         | <b>2.50</b> | 4.00 | 0.14      | <b>0.26</b> | 0.38 |
| ODKT060508-SC | 100%  | 0.50         | <b>2.00</b> | 3.50 | 0.08      | <b>0.14</b> | 0.20 |
|               | 30%   | 0.50         | <b>2.00</b> | 3.50 | 0.10      | <b>0.17</b> | 0.24 |
|               | 10%   | 0.50         | <b>2.00</b> | 3.50 | 0.12      | <b>0.20</b> | 0.28 |
| ODoT060508-TE | 100%  | 1.00         | <b>2.50</b> | 4.00 | 0.12      | <b>0.21</b> | 0.30 |
|               | 30%   | 1.00         | <b>2.50</b> | 4.00 | 0.14      | <b>0.26</b> | 0.38 |
|               | 10%   | 1.00         | <b>2.50</b> | 4.00 | 0.16      | <b>0.30</b> | 0.44 |
| OFKT05T305-AL | 100%  | 0.50         | <b>1.50</b> | 2.50 | 0.08      | <b>0.11</b> | 0.14 |
|               | 30%   | 0.50         | <b>1.50</b> | 2.50 | 0.10      | <b>0.14</b> | 0.18 |
|               | 10%   | 0.50         | <b>1.50</b> | 2.50 | 0.12      | <b>0.17</b> | 0.22 |
| ODKT060508-AL | 100%  | 0.50         | <b>2.00</b> | 3.50 | 0.08      | <b>0.14</b> | 0.20 |
|               | 30%   | 0.50         | <b>2.00</b> | 3.50 | 0.10      | <b>0.17</b> | 0.24 |
|               | 10%   | 0.50         | <b>2.00</b> | 3.50 | 0.12      | <b>0.20</b> | 0.28 |
| ODKW060508-WU | 100%  | 0.50         | <b>1.00</b> | 1.50 | 0.06      | <b>0.13</b> | 0.20 |
|               | 30%   | 0.50         | <b>1.00</b> | 1.50 | 0.08      | <b>0.16</b> | 0.24 |
|               | 10%   | 0.50         | <b>1.00</b> | 1.50 | 0.09      | <b>0.18</b> | 0.27 |

A - TURNING

B - THREADING

C - GROOVING

D - MILLING

E - DRILLING

F - ACCESSORIES

G - SPARE PARTS